STAN-TONE MB-23978 GREEN

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SAFETY DATA SHEET

STAN-TONE MB-23978 GREEN

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	::	STAN-TONE MB-23978 GREEN Mixture Mixture FO20009101 solid
Relevant identified uses of the subst Product use	ance :	or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION 1675 Navarre Road SW, Massillon, Ohio USA 44646
		1 330 837 8679
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		

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Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

Not available.

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20009101

CAS number/other identifiers

Ingredient name	%	CAS number
Styrene-Butadiene polymer	>= 25 - <= 50	9003-55-8
Petroleum distillates, hydrotreated heavy naphthenic	>= 1 - <= 3	64742-52-5
Stearic acid	>= 1 - <= 3	57-11-4
Phenol, 4-methyl-, reaction products with dicyclopentadiene and isobutylene	> 0 - <= 0.3	68610-51-5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

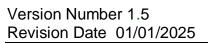
There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

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Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical at	tentio	on and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.
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See toxicological information (Section 11)

Section 5. Fire-fighting measures

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Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containme	ent a	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material

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and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Styrene-Butadiene polymer	None.
Petroleum distillates, hydrotreated heavy naphthenic	NIOSH REL (1994-06-01) TWA 5 mg/m3 Form: Mist STEL 10 mg/m3 Form: Mist OSHA PEL (1993-06-30) TWA 5 mg/m3
Stearic acid	ACGIH TLV (2017-03-01) TWA 10 mg/m3 Form: Inhalable fraction TWA 3 mg/m3 Form: Respirable fraction
Phenol, 4-methyl-, reaction products with	None.

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dicyclopentadiene and isobutylene	
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Appropriate engineering controls :	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls :	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures :	products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection :	— · · · · · · · · · · · · · ·
Other skin protection :	
Respiratory protection :	

Section 9. Physical and chemical properties

Appearance



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Physical state	:	solid [solid]
Color	:	GREEN
Odor Odor threshold		Faint odor. Not available.
pH		Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
	·	The upplicable.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not applicable.
(flammable) limits		Upper: Not applicable.
Vapor pressure		Not available.
Vapor density	:	Not applicable.
vapor density	•	Not applicable.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not applicable.
octanol/water		
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available.
SADT	-	Not available.
Viscosity	:	Dynamic: Not available.
·		Kinematic: Not applicable.
Aerosol product		
Acrosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height		
	:	Not available.
Flame duration	:	Not available. Not available.

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Section 10. Stability and reactivity Reactivity No specific test data related to reactivity available for this product or : its ingredients. Stable under recommended storage and handling conditions (see **Chemical stability** Section 7). **Possibility of hazardous reactions** Under normal conditions of storage and use, hazardous reactions will : not occur. **Conditions to avoid** Keep away from extreme heat and oxidizing agents. : Keep away from strong acids. **Incompatible materials** : Oxidizer. Under normal conditions of storage and use, hazardous decomposition Hazardous decomposition : products should not be produced. products Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F). Do not use this pigment in polymers at temperatures over 200°C (392°F). Decomposition of diarylide pigments in polymers at temperatures over 200°C (392°F) may produce trace amounts of monoazo dyes, which in turn can decompose to produce aromatic amines. The amount and type of degradation products formed depend on the dwell time, formulation and processing conditions as well as temperature. As conditions become more severe, as when temperatures move into the 240-300°C (464-572°F) range, trace quantities of 3,3'-dichlorobenzidine can be generated. 3,3'dichlorobenzidine is classified as a suspect carcinogen by NTP and IARC, is classified as Acute Toxicity category 4 and Carcinogen Category 1B according to 1272/2008EC (CLP), and is regulated by OSHA as a suspect carcinogen. In order to avoid the generation of and exposure to 3,3'-dichlorobenzidine, do not use diarylide pigments in polymers when temperatures exceed 200°C (392°F). Handle with care. Organic dusts have the potential to be explosive with static spark or flame initiation.

Section 11. Toxicological information

Information on toxicological effects

. . . .

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrot	reated heavy napht	henic		
	LD50 Oral	Rat	5,000 mg/kg	-
Octadecanoic acid				
	LD50 Oral	Rat	4,600 mg/kg	-
	LD50 Dermal	Rabbit	5,000 mg/kg	-

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Phenol, 4-methyl-, reaction products with dicyclopentadiene and isobutylene				
	LD50 Oral	Rat	16,000 mg/kg	-
	LD50 Dermal	Rabbit	5,010 mg/kg	-

Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Benzene, ethenyl-, polymer with 1,3-butadiene	Eyes - Mild irritant	Rabbit	-	24 hrs	-
Distillates (petroleum), hydrotreated heavy naphthenic	Skin - Severe irritant	Rabbit	-		-
	Skin - Severe irritant	Rabbit	-		-
Octadecanoic acid	Skin - Moderate irritant	Rabbit	-	24 hrs	-
	Skin - Mild irritant	Human	-	72 hrs	-
Phenol, 4-methyl-, reaction products with dicyclopentadiene and isobutylene	Eyes - Mild irritant	Rabbit	-		-

Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Eyes	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.
Sensitization		
Conclusion/Summary		
Skin	:	Mixture.Not fully tested.
Respiratory	:	Mixture.Not fully tested.
Mutagenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Carcinogenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
Classification		

Product/ingredient name	OSHA	IARC	NTP
Benzene, ethenyl-,	-	3	-

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polymer with 1,3butadiene **Reproductive toxicity Conclusion/Summary** Mixture.Not fully tested. • **Teratogenicity** Mixture.Not fully tested. **Conclusion/Summary** : Specific target organ toxicity (single exposure) Not available. Specific target organ toxicity (repeated exposure) Not available. **Aspiration hazard** Not available. Information on the likely routes of Not available. : exposure Potential acute health effects **Eve contact** No known significant effects or critical hazards. : Inhalation No known significant effects or critical hazards. : No known significant effects or critical hazards. Skin contact : No known significant effects or critical hazards. Ingestion : Symptoms related to the physical, chemical and toxicological characteristics Eye contact No specific data. : Inhalation No specific data. : Skin contact : No specific data. Ingestion No specific data. : Delayed and immediate effects and also chronic effects from short and long term exposure Short term exposure **Potential immediate effects** Not available. • **Potential delayed effects** Not available. Long term exposure

Potential immediate effects : Not available.

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Potential delayed effects	:	Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects		No known significant effects or critical hazards. No known significant effects or critical hazards.
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure	
STAN-TONE MB-23978 GREE	EN			
Remarks - Acute - Aquatic	Chemical	Chemicals are not readily available as they are bound within the polymer matrix.		
invertebrates.:				
Conclusion/Summary	:	Chemicals are not readily available as polymer matrix.	they are bound within the	
Persistence and degradability				
Conclusion/Summary	:	Chemicals are not readily available as polymer matrix.	s they are bound within the	
Conclusion/Summary	:	Chemicals are not readily available as	they are bound within the	
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polymer matrix.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Octadecanoic acid	8.23	-	high

Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.
International Air ICAO/IATA	: Consult mode specific transport rules
International Water IMO/IMDG	: Consult mode specific transport rules
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Section 15. Regulatory information

U.S. Federal regulations	:	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Listed 1,1'-Biphenyl, chloro derivs.
		United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Phthalocyanine Blue 1,1'-Biphenyl, chloro derivs.
		United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Listed Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed

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SubstancesDEA List I Chemicals (Precursor: Not listedChemicals): Not listedDEA List II Chemicals (Essential: Not listedChemicals): Chemicals

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

: Not applicable.

Composition/information on ingredients

No products were found.

Name	%	Classification
Benzene, ethenyl-, polymer with 1,3-butadiene	>= 25 - <= 50	EYE IRRITATION - Category 2B
Distillates (petroleum), hydrotreated heavy naphthenic	>= 1 - <= 3	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
Octadecanoic acid	>= 1 - <= 3	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
Phenol, 4-methyl-, reaction products with dicyclopentadiene and isobutylene	> 0 - <= 0.3	TOXIC TO REPRODUCTION - Category 2

SARA 313

Form R - Reporting requirements

Product name	CAS number	%	
1,1'-Biphenyl, chloro derivs.	-	>= 0 - < 0.1	

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations Massachusetts

: The following components are listed:

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		Petroleum distillates, hydrotreated heavy naphthenic
New York	:	None of the components are listed.
New Jersey	:	The following components are listed:
		Phthalocyanine Blue
Pennsylvania	:	The following components are listed:
		Phthalocyanine Blue
<u>California Prop. 65</u>	1	in a Culifornia Dece (5
This product does not require a Safe Ha		
United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.
International regulations		
<u>Inventory list</u>		
Australia	:	Not determined.
Canada	:	At least one component is not listed in DSL but all such components
		are listed in NDSL.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined.
-		Japan inventory (ISHL): Not determined.
New Zealand	:	Not determined.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted. All components are listed or
		exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

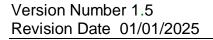
Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark

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and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

HISTOL		
Date of printing	:	01/10/2025
Date of issue/Date of revision	:	01/01/2025
Date of previous issue	:	01/01/2013
Version	:	1.5
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.